

January, 2013

HOPELEN FC-150U

PP HOMO POLYMER

General Information

Description

HOPELEN FC-150U is a high flow polypropylene homopolymer designed for the production of cast film and general extrusion applications. Typical applications are packaging foodstuffs such as pasta, snacks, biscuits, bakery products and confectionery, film for food contact. It is formulated with slip and anti-block package.

Applications

General CPP Film

	Physical Proper	ties¹			
Physical	Test Method		Nominal Val	ues	
Melt Flow Index	ASTM D1238	8	g/10min		
Density	ASTM D792	0.90	g/cm ³		
Mechanical					
Tensile Stress (Yield)	ASTM D638	360	kgf/cm ²	35	MPa
Tensile Strain (Break)	ASTM D638	>100	%	>100	%
Flexural Modulus	ASTM D790	17,500	kgf/cm ²	1716	MPa
Notched Izod Impact Strength (23℃)	ASTM D256	2.5	kgf·cm/cm	24	J/m
Rockwell Hardness	ASTM D785	107	R		
Thermal					
Melting Point	ASTM D3418	164	$^{\circ}$		
Heat Deflection Temperature (4.6kgf/cm²)	ASTM D648	115	${\mathbb C}$		
Film Properties					
Haze	ASTM D1004	<1.0	%		_
C.O.F	LOTTE'S	<1.0			_

^{*} Measured on 30 /m CPP film made of FC-150U

NOTE	ISO 9001, 14001, /TS 16949
¹ Physical Properties : these are not to be construed as specifications	

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Applications

General CPP Film

Physical Properties ¹						
Physical	Test Method		Nominal Values			
Melt Flow Index	ISO 1133	8	g/10min			
Density	ISO 1183	0.90	g/cm ³			
Mechanical	_			_	_	
Tensile Stress (Yield)	ISO 527-1	360	kgf/cm ²	35	MPa	
Tensile Strain (Break)	ISO 527-1	>100	%	>100	%	
Flexural Modulus	ISO 178	17,500	kgf/cm ²	1716	MPa	
Notched Izod Impact Strength (23℃)	ISO 180	2.5	kgf·cm/cm	24	J/m	
Rockwell Hardness	ISO 2039-2	107	R			
Thermal						
Melting Point	LOTTE'S	164	°C			
Heat Deflection Temperature (4.6kgf/cm²)	ISO 75-1	115	°C			
Film Properties						
Haze	ASTM D1004	<1.0	%			
C.O.F	LOTTE'S	<1.0		_	_	

^{*} Measured on 30 /m CPP film made of FC-150U

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